Installation Instructions

4704 Mobile Cart Base Replacement
For Models 4704 Mobile Cart

Base Replacement

1. Remove the top three drawers (1, Figure 1) from cart frame (2) by firmly pulling the drawers straight out.
2. Extend the bottom drawer (3) straight out as far as it will go.
3. Remove plastic tub (4) from bottom drawer (3).
4. Remove four screws (5) and R.H. and L.H. stop brackets (6) from top rear of bottom drawer (3).
5. Remove bottom drawer (3) from fully extended slides (7).
6. Lay the mobile cart over onto its back, being careful not to scratch the mobile cart.
7. Extend slide (1, Figure 2) until two mounting screws (2) at the rear of the slide is exposed.
8. Remove two screws (2).
9. Extend slide (1) all the way until screw (3) can be accessed thru the access hole in the slide.
10. Remove screw (3) and slide (1) from mobile cart (4).
11. Repeat steps 7 thru 10 for the remaining slide (1).
12. Remove one mounting screw (5) from each side of the bottom mullion (6).
13. Move bottom mullion (6) toward the center mullion (7) to get it out of the way. Let it rest on center mullion.

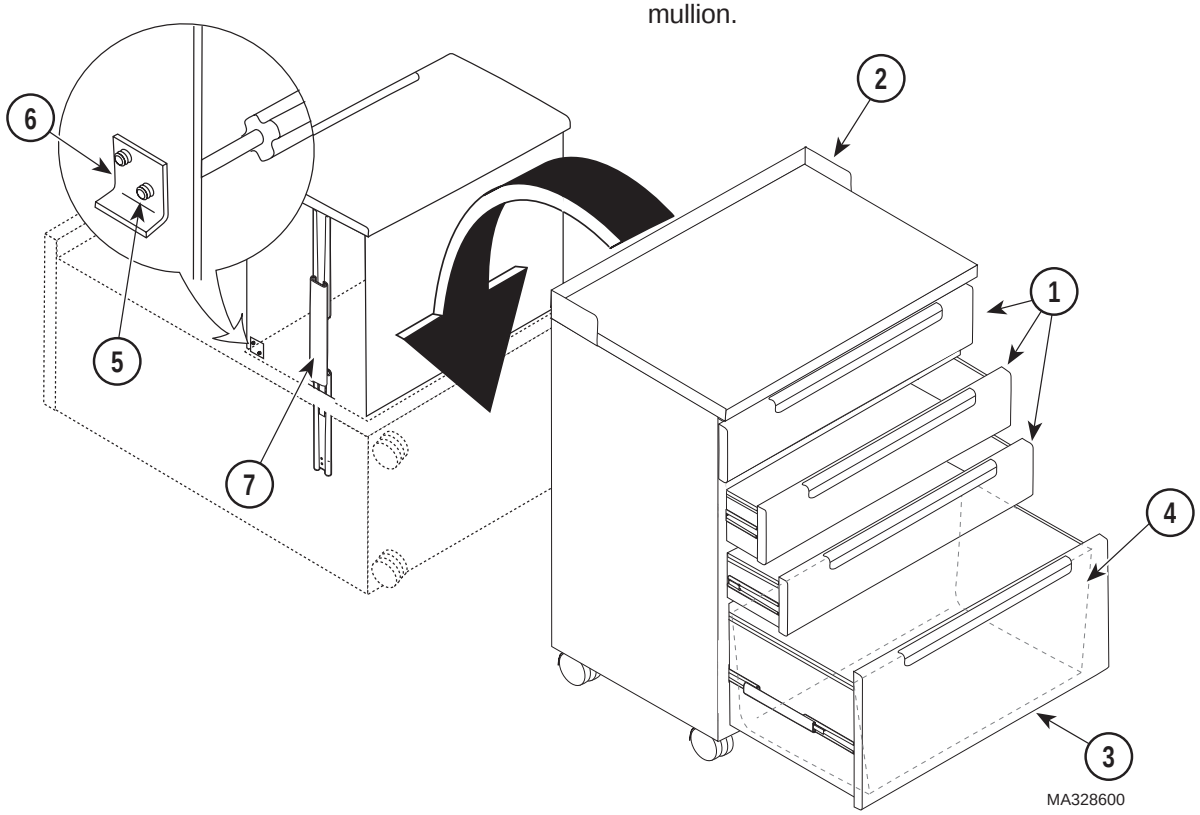

Figure 1. Drawer Removal / Installation

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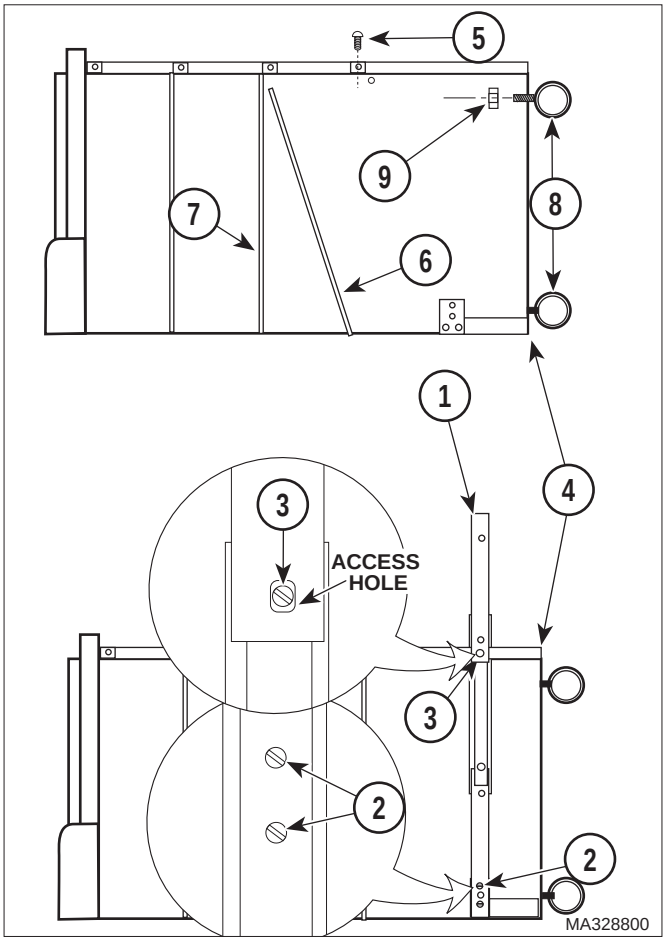

Figure 2. Slides and Mullion Removal / Installation

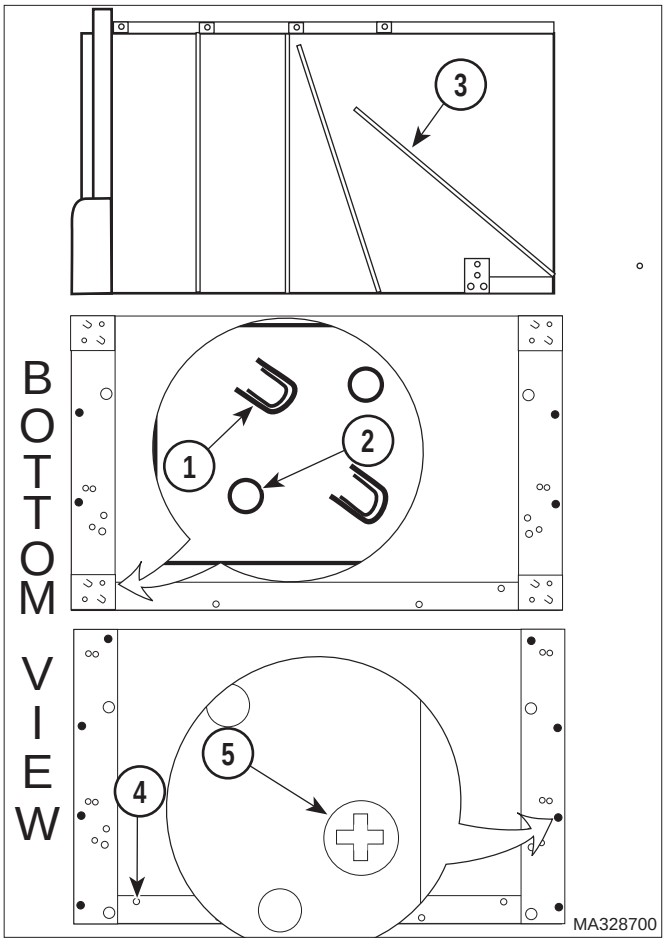

Figure 3. Bottom Panel Removal / Installation

14. Remove four casters (8) from the bottom of the mobile cart (4) by unscrewing them.

15. Using a #7 (.201 inch) drill bit, carefully drill out all press-joints (1, Figure 3) and all pop-rivets joints (2), securing bottom panel (3) to cart frame (4).

16. Push the front of the bottom panel (3) toward the top of the mobile cart. Then, place the end of a flat head screwdriver against the rear of the bottom panel (3) and pry against the counter-weight in the back of the mobile cart to loosen the bottom panel. Remove the bottom panel (3) from the mobile cart.

17. Position a new bottom panel (3) in base of mobile cart.

18. Align screw holes in new bottom panel (3) with holes in cart frame (4); then secure bottom panel to cart frame with eight screws (5) (supplied).

19. Install four casters (8, Figure 2) on the bottom of the mobile cart (4) and secure with four locknuts (9) (supplied).

20. Secure the bottom mullion (6) on mobile cart (4) with two screws (5).

21. Install slide (1) on mobile cart (4) and secure with screw (3) and two screws (2).

22. Repeat step 21 for remaining slide (1).

23. Raise the mobile cart to its upright position.

24. Install bottom drawer (3) in slides (7).

25. Install R.H. and L.H. stop brackets (6) on top rear of bottom drawer (3) and secure with four screws (5).

26. Insert plastic tub (4) in bottom drawer (3); then close bottom drawer.

27. Install the top three drawers (1) in cart frame (2) by firmly pushing the drawers straight in.

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